EUROPEAN READY-MIXED CONCRETE INDUSTRY STATISTICS

YEAR 2001

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These statistics have been compiled for the year from Members' annual returns as of 05 Dec 2002.

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December 2002

TABLE 1a
Ready Mixed Concrete Industry Statistics
Year 2001

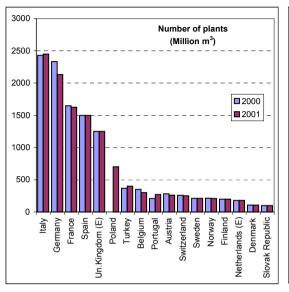
	N	lo. of plan	nts		al produc x10 ⁶ m ³	tion		od. per pl	-		uction per m³/capita		Cen	n.consum x10 ⁶ t	ption		6 cement ready-mi		Av.	cem dos	age
Country	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %
Austria	280	260	-7.1	9.3	7.3	-21.5	33.2	28.1	-15.5	1.15	0.90	-21.5	4.60	4.30	-6.5	52.0	53.0	1.9	260	260	0.0
Belgium	350	300	-14.3	11.8	10.9	-7.6	33.7	36.3	7.8	1.15	1.06	-7.6	6.00	5.70	-5.0	49.0	50.0	2.0	275	275	0.0
Czech Republic	-	-	-	ı	-	-	-	-	-	1	-	-	-	-	-	52.0	-	-	ı	-	-
Denmark	107	108	0.9	2.2	2.1	-4.5	20.6	19.4	-5.4	0.41	0.39	-4.5	1.50	1.50	0.0	35.0	35.0	0.0	230	230	0.0
Finland	200	200	0.0	2.5	2.6	4.0	12.5	13.0	4.0	0.48	0.50	4.0	1.70	1.70	0.0	49.0	51.0	4.1	350	350	0.0
France	1647	1626	-1.3	34.3	34.5	0.6	20.8	21.2	1.9	0.58	0.59	0.6	20.60	20.60	0.0	47.0	47.6	1.3	280	284	1.4
Germany	2334	2132	-8.7	57.9	51.1	-11.7	24.8	24.0	-3.4	0.71	0.62	-11.7	35.75	31.50	-11.9	47.1	46.4	-1.5	290	285	-1.7
Ireland	-	-	-	5.9	6.0	2.6	-	-	-	1.56	1.60	2.6	3.00	3.00	0.0	90.0	90.0	0.0	300	300	0.0
Italy	2430	2450	8.0	66.5	66.8	0.5	27.4	27.3	-0.4	1.15	1.15	0.5	38.00	39.80	4.7	46.0	44.5	-3.3	265	265	0.0
Netherlands (E)	180	180	0.0	8.5	8.5	0.0	47.2	47.2	0.0	0.53	0.53	0.0	6.25	5.88	-5.9	47.0	-	-	312	312	0.0
Norway	214	210	-1.9	2.3	2.2	-3.5	10.7	10.6	-1.6	0.52	0.50	-3.5	1.28	1.24	-3.3	62.4	58.8	-5.8	320	327	2.2
Poland	-	700	-	10.0	9.0	-10.0	-	12.9	-	0.26	0.23	-10.0	14.29	12.00	-16.0	-	24.0	-	ı	330	-
Portugal	210	270	28.6	10.0	11.3	13.0	47.6	41.9	-12.1	0.97	1.10	13.0	11.10	11.30	1.8	24.0	26.0	8.3	280	280	0.0
Slovak Republic	100	100	0.0	1.9	1.9	0.0	18.6	18.6	0.0	0.34	0.34	0.0	1.63	1.63	0.0	40.0	40.0	0.0	340	350	2.9
Spain	1500	1500	0.0	64.0	71.1	11.1	42.7	47.4	11.1	1.57	1.74	11.1	38.50	42.00	9.1	42.0	48.0	14.3	250	283	13.2
Sweden	212	212	0.0	2.4	2.6	8.3	11.3	12.3	8.3	0.27	0.29	8.3	1.50	1.60	6.7	55.0	55.0	0.0	340	340	0.0
Switzerland	259	251	-3.1	10.5	10.9	3.6	40.6	43.4	6.9	1.42	1.47	3.6	3.93	3.93	0.0	72.3	71.4	-1.2	287	287	0.0
Turkey	368	401	9.0	27.0	25.4	-5.9	73.4	63.3	-13.7	0.39	0.37	-5.9	31.00	25.00	-19.4	31.0	32.0	3.2	290	280	-3.4
Un.Kingdom (E)	1250	1250	0.0	23.0	23.0	0.0	18.4	18.4	0.0	0.39	0.39	0.0	12.00	12.50	4.2	60.0	60.0	0.0	280	280	0.0
Total/Average	11641	12150	4.4	350.0	347.2	-0.8	30.1	28.6	-4.9	0.79	0.78	-0.8	232.63	225.18	-3.2	41.7	43.5	4.2	267.9	282.3	5.4
Cuba	43	42	-2.3	0.3	0.3	-12.5	8.0	7.1	-10.5	0.05	0.05	-12.5	0.19	0.22	17.6	35.0	40.0	14.3	300	300	0.0
Israel	221	228	3.2	8.7	7.9	-9.2	39.4	34.6	-12.0	0.06	0.05	-9.2	5.20	3.90	-25.0	52.0	58.0	11.5	300	280	-6.7
Russia (E)	1200	1200	0.0	35.0	35.0	0.0	29.2	29.2	0.0	3.01	3.01	0.0	32.00	32.00	0.0	20.0	20.0	0.0	360	360	0.0
USA	-	5000	-	-	315.0	-	-	63.0	-	-	1.11	-	-	113.00	-	-	74.0	-	-	300	-

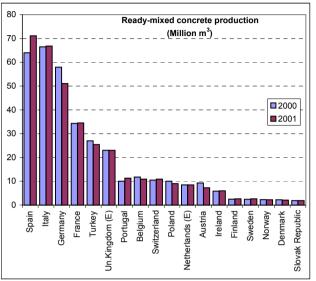
Legend: *Data in italics - Source: Cembureau* E = Estimated data

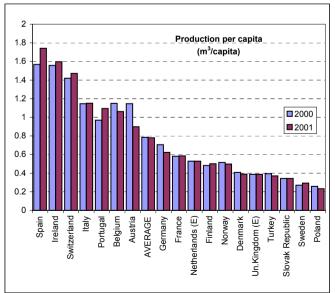
Table 1b

Ready Mixed Concrete Industry Statistics

Year 2001







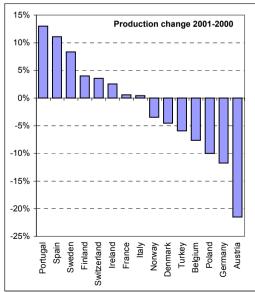


TABLE 2a

Ready Mixed Concrete Industry Statistics

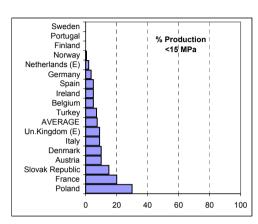
Year 2001

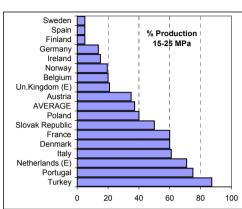
			Ç	% Production p	er strength cla	ISS				%	Production per	consistence c	class			
Country				Strengt	th (Mpa)				Slump class							
Country	<	<15		15-25		5-35	>	35	5	S1	S2	-S3	S4-	·S5+		
	2000	2001	2000	2001	2000	2001	2000	2001	2000	2001	2000	2001	2000	2001		
Austria	10	10	35	35	40	40	15	15	5	5	45	45	50	50		
Belgium	5	5	20	20	70	70	5	5	5	5	80	75	15	20		
Czech Republic	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
Denmark	10	10	60	60	28	28	2	2	5	5	15	15	75	80		
Finland	0	0	5	5	85	85	10	10	5	5	25	25	70	70		
France	-	20	60	60	-	15	-	5	-	-	80	80	-	-		
Germany	4	4	13	14	63	63	20	20	12	12	84	83	4	5		
Ireland	5	5	15	15	40	40	40	40	15	15	65	65	20	20		
Italy	9	9	61	61	29	29	1	1	-	-	-	-	-	-		
Netherlands (E)	2	2	71	71	24	24	3	3	-	-	-	-	-	-		
Norway	0	1	23	20	54	59	23	21	-	1	-	0	-	99		
Poland	-	30	-	40	-	25	-	5	-	10	-	20	-	70		
Portugal	0	0	80	75	15	20	5	5	0	0	95	95	5	5		
Slovak Republic	15	15	50	50	30	30	5	5	10	10	80	80	10	10		
Spain	5	5	5	5	80	80	10	10	0	0	80	80	20	20		
Sweden	0	0	5	5	63	65	32	30	3	3	57	57	40	40		
Switzerland	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
Turkey	12	7	85	87	3	5	1	1	1	1	34	34	65	65		
Un.Kingdom (E)	9	9	21	21	46	46	24	24	3	3	96	96	1	1		
Total/Average		7		37		46		10		4		76		23		
Cuba	3	2	61	58	36	38	0	2	0	0	26	25	74	75		
Israel	5	3	20	15	60	57	15	25	1	1	4	4	95	95		
Russia (E)	10	10	70	70	15	15	5	5	5	5	90	90	5	5		
USA	-	10	-	50	-	30	-	10	-	-	-	-	-	-		

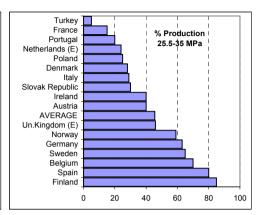
Legend: E = Estimated data

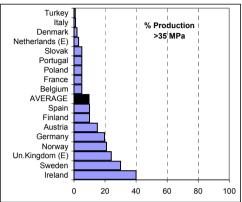
TABLE 2b Ready Mixed Concrete Industry Statistics Year 2001

Distribution of production by strength class

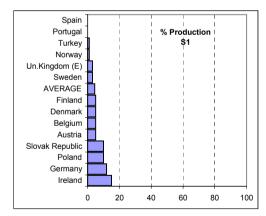


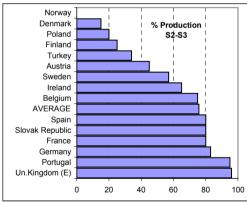






Distribution of production by consistence class





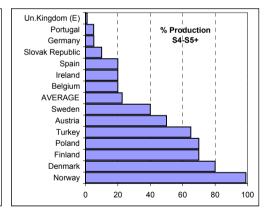
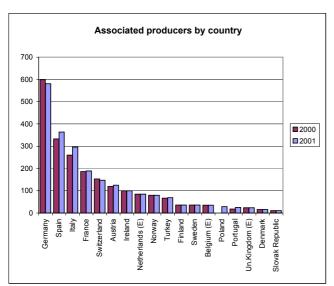


TABLE 3
European Ready Mixed Concrete Organization
Development of the Associated Companies 2001/2000

		Producers	3		Plants		Employees						
Country	2000	2001	Change %	2000	2001	Change %		bers	Change %	Country	% Member/Country		
Country	2000	2001	2001-00		2001	2001-00	2000	2001	2001-00	2001	2001		
Austria	119	125	5.0	233	222	-4.7	2064	1814	-12.1	2100	86.4		
Belgium	35	35	0.0	105	105	0.0	2000	1780	-11.0	3560	50.0		
Czech Republic	•	-	-	-	-	-	ı	-	-	-	-		
Denmark	16	16	0.0	74	74	0.0	ı	-	-	-	-		
Finland	36	36	0.0	96	96	0.0	750	750	0.0	850	88.2		
France	186	189	1.6	1175	1140	-3.0	4976	5460	9.7	7000	78.0		
Germany	599	581	-3.0	1345	1368	1.7	8721	8412	-3.5	13000	64.7		
Ireland	100	100	0.0	200	220	10.0	10000	10000	0.0	-	-		
Italy	260	296	13.8	965	1027	6.4	9500	10800	13.7	19000	56.8		
Netherlands (E)	85	85	0.0	143	143	0.0	2150	2150	0.0	2500	86.0		
Norway	80	80	0.0	149	154	3.4	990	934	-5.7	1250	74.7		
Poland	-	29	-	-	170	-	1	1200	-	3500	34.3		
Portugal	18	25	38.9	125	155	24.0	1200	1100	-8.3	1300	84.6		
Slovak Republic	11	11	0.0	28	34	21.4	262	304	16.0	900	33.8		
Spain	333	364	9.3	1216	1300	6.9	10400	12400	19.2	15000	82.7		
Sweden	36	36	0.0	208	208	0.0	1000	1000	0.0	1020	98.0		
Switzerland	153	147	-3.9	235	229	-2.6	1	-	-	-	-		
Turkey	67	69	3.0	247	253	2.4	7805	7191	-7.9	10720	67.1		
Un.Kingdom (E)	24	24	0.0	1040	1040	0.0	10000	10000	0.0	10500	95.2		
Total	2158	2248	4.2	7584	7938	4.7	71818	75295	4.84	92200	81.7		
Cuba	1	1	0.0	5	6	20.0	480	345	-28.1	1100	31.4		
Israel	18	17	-5.6	189	182	-3.7	1000	800	-20.0	1100	72.7		
Russia (E)	-	-	-	-	-	-	-	-	-	50000			
USA	-	800	-	-	3000	-	1	60000	-	100000	60.0		

Legend: E = Estimated data



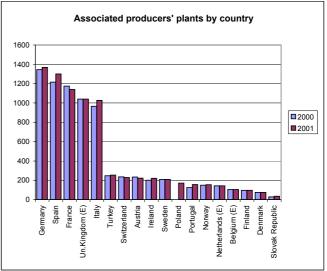
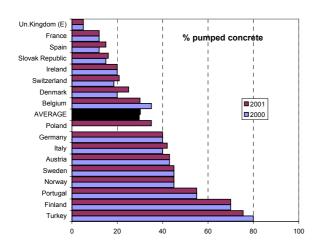
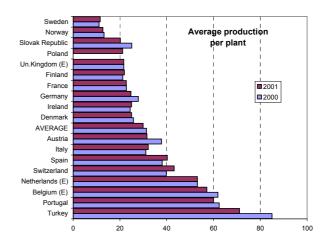


TABLE 4
European Ready Mixed Concrete Organization
Product development 2001/2000

		Production	ı	ı	Method of	Production	n	Pumped	Concrete			g delivery,		age prod	
		x10 ⁶ m ³			% 0	f total		% of total		excluding tax - x 10 ⁶ €			per p	olant - x10	$\mathcal{I}^3 m^3$
Country	2000	2001	Change		Mixing		atching	2000	2001	2000	2001	Change	2000	2001	Change
Country	2000	2001	%	2000	2001	2000	2001	2000	2001	2000	2001	%	2000	2001	%
Austria	8.80	7.00	-20.5	100	100	0	0	43	43	501	392	-21.9	37.8	31.5	-16.5
Belgium	6.50	6.00	-7.7	100	100	0	0	35	30	340	303	-11.0	61.9	57.1	-7.7
Czech Republic	-	-	-	-	-	,	-	-	-	-	-	-	-	-	-
Denmark	1.91	1.85	-3.1	100	100	0	0	20	25	-	-	-	25.8	25.0	-3.1
Finland	2.04	2.10	2.9	100	100	0	0	70	70	154	163	5.8	21.3	21.9	2.9
France	26.80	25.90	-3.4	100	100	0	0	12	12	1970	2028	2.9	22.8	22.7	-0.4
Germany	37.50	33.80	-9.9	100	100	0	0	40	40	2428	2132	-12.2	27.9	24.7	-11.4
Ireland	4.88	5.50	12.7	100	100	0	0	20	20	333	350	5.1	24.4	25.0	2.5
Italy	30.00	33.00	10.0	8	8	92	92	40	42	1660	1910	15.1	31.1	32.1	3.4
Netherlands (E)	7.60	7.60	0.0	98	98	2	2	-	-	510	510	0.0	53.1	53.1	0.0
Norway	1.97	1.96	-0.5	99	98	1	2	45	45	218	245	12.2	13.2	12.7	-3.7
Poland	-	3.60	-	-	98.3	,	1.7	-	35	-	180	-	-	21.2	-
Portugal	7.80	9.30	19.2	85	85	15	15	55	55	450	500	11.1	62.4	60.0	-3.8
Slovak Republic	0.70	0.69	-2.1	100	100	0	0	15	16	24	29	18.1	25.1	20.2	-19.4
Spain	46.28	52.30	13.0	30	30	70	70	12	15	1947	2200	13.0	38.1	40.2	5.7
Sweden	2.30	2.40	4.3	100	100	0	0	45	45	200	220	10.0	11.1	11.5	4.3
Switzerland	9.36	9.89	5.7	100	100	0	0	18.5	20.8	1	-	-	39.8	43.2	8.4
Turkey	21.00	18.00	-14.3	75	75.5	25	24.5	80	75.5	734	474	-35.5	85.0	71.1	-16.3
Un.Kingdom (E)	22.52	22.52	0.0	25	25	75	75	5	5	1802	1802	0.0	21.7	21.7	0.0
Total/Average	237.96	243.41	2.3	64.9	63.1	35.1	36.9	29.7	29.4	13272	13437	1.2	31.4	30.7	-2.3
Cuba	0.16	0.13	-16.6	0	0	100	100	10	15	20	1	-95.6	31.4	21.8	-30.5
Israel	6.90	6.30	-8.7	2.6	2.6	97.4	97.4	50	55	325	262	-19.4	36.5	34.6	-5.2
Russia (E)	-	-	-	-	-	-	-	15	15	-	-	-	-	-	-
USA	-	205.00	-	-	20	-	80	-	30	-	20000	,	-	68.3	-

Legend: E = Estimated data







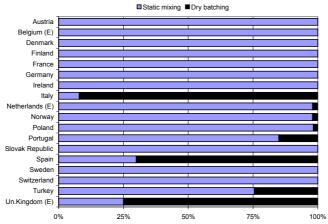
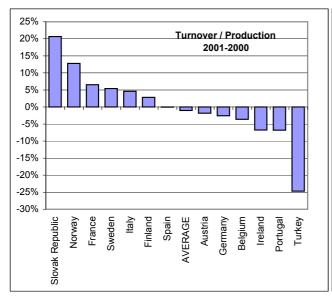


TABLE 5 European Ready Mixed Concrete Organization Sector development 2001/2000

		er including ding tax - >	•	Turn	over / produ € / m³			over / emplo 0³ € / emplo	
Country	2000	2001	Change %	2000	2001	Change %	2000	2001	Change %
Austria	501	392	-21.9	57.0	55.9	-1.8	242.9	215.8	-11.2
Belgium	340	303	-11.0	52.3	50.4	-3.6	170.0	170.0	0.0
Czech Republic	-	-	-	-	-	-	-	-	-
Denmark	-	-	-	-	-	-	-	-	-
Finland	154	163	5.8	75.5	77.6	2.8	205.3	217.3	5.8
France	1970	2028	2.9	73.5	78.3	6.5	395.9	371.4	-6.2
Germany	2428	2132	-12.2	64.7	63.1	-2.6	278.4	253.4	-9.0
Ireland	333	350	5.1	68.2	63.6	-6.7	33.3	35.0	5.1
Italy	1660	1910	15.1	55.3	57.9	4.6	174.7	176.9	1.2
Netherlands (E)	510	510	0.0	67.1	67.1	0.0	237.2	237.2	0.0
Norway	218	245	12.2	110.8	125.0	12.8	220.5	262.3	19.0
Poland	-	180	-	-	50.0	-	-	150.0	-
Portugal	450	500	11.1	57.7	53.8	-6.8	375.0	454.5	21.2
Slovak Republic	24	29	18.1	34.6	41.8	20.7	92.7	94.4	1.8
Spain	1947	2200	13.0	42.1	42.1	0.0	187.2	177.4	-5.2
Sweden	200	220	10.0	87.0	91.7	5.4	200.0	220.0	10.0
Switzerland	-	-	-	-	-	-	-	-	-
Turkey	734	474	-35.5	35.0	26.3	-24.7	94.0	65.9	-30.0
Un.Kingdom (E)	1802	1802	0.0	80.0	80.0	0.0	180.2	180.2	0.0
Total/Average	13272	13437	1.2	55.8	55.2	-1.0	184.8	178.5	-3.4
Cuba	20	1	-95.6	127.4	6.7	-94.7	41.7	2.6	-93.9
Israel	325	262	-19.4	47.1	41.6	-11.7	325.0	327.5	8.0
Russia (E)	-	-	-	-	-	-	-	-	-
USA	-	20000	-	-	97.6	-	-	333.3	-

Legend: E = Estimated data



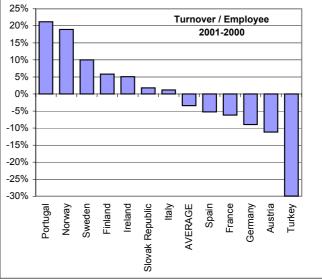


TABLE 6 European Ready-Mixed Concrete Organization Delivery method and vehicles 2001

	Number o	of vehicles	Ve	hicles by capa	city		Delivery metho	b
Country	2001	2000		%	-	Company	Outside	Customer
Country	2001	2000	<6 m ³	6-8 m ³	>8 m ³	vehicles	Contractors	Collection
Austria	1495	1750	46	46	8	52	38	10
Belgium	-	1400	0	70	30	60	15	25
Czech Republic	-	-	-	-	-	-	-	-
Denmark	-	-	30	68	2	98	0	2
Finland	-	-	10	85	5	30	65	5
France	6000	6000	70	27	3	13	75	12
Germany	12189	12925	26	68	6	-	-	-
Ireland	650	600	5	20	75	30	65	5
Italy	11300	11236	-	-	-	46	52	2
Netherlands (E)	1200	1200	1	35	64	89	9	2
Norway	0	690	2	96	2	39	60	1
Poland	2500	-	50	35	15	45	45	10
Portugal	1650	1600	0	60	40	20	75	5
Slovak Republic	300	300	92	4	4	62	21	17
Spain	-	-	90	5	5	40	60	0
Sweden	600	600	45	55	0	20	80	0
Switzerland	=	-	28	67	5	-	-	-
Turkey	2856	2778	0	88	12	68	31	1
Un.Kingdom (E)	6000	6000	5	95	0	14	82	4
Total/Average	46740	47079	29	61	11	36	58	5
Cuba	160	200	12	48	40	70	30	0
Israel	-	1550	0	55	45	25	75	0
Russia (E)	2000	2000	87	10	3	5	80	15
USA	70000	-	5	80	15	94	5	1

Legend: E = Estimated data

Country AUSTRIA

		Y 2000		Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers				()
A1	Country	150		150	
A2	Members	119		125	
В	Total number of employees/workers	110		120	
B1	Country	2400		2100	
B2	Members	2064		1814	
C	Turnover including transport – (millions of €)	2004		1014	
C1	Country	570		450	
C2	Members	501.4		391.5	
D	Total ready-mixed concrete production (millions of m³)	301.4		391.0	
D1	Country	9.3		7.3	
D2	Members	8.8		7.3	
	Plants	0.0		-	
	Total number of plants - Country	280		260	
E11	% of static mixing plants	100	0/:	100 %	
E12	% of dry batching plants		%	0 %	
E2	Total number of plants - Members	233	/0	222	
E21	% of static mixing plants	100	0/_	100 %	
E21	% of dry batching plants		% %	0 %	
L22	70 Of City Datoring Plants	<u> </u>	/0	U %	
	Data F to I refer to total concrete production in Austria	<u> </u>			
F	Concrete				
F1	Total production including site-mixed and precast (millions of m ³)	14		10.1	
F2	% of ready-mixed concrete	66	0/_	66 %	
F3	% of site-mixed concrete	10		10 %	
F4	% of precast concrete	24		24 %	
	Cement	24	/0	24 /0	
G1	Total cement consumption (millions of tons)	4.6		4.3	
G2	% to ready-mixed concrete	52	0/.	53 %	
G3	% to ready-inixed concrete % to site-mixed concrete		%	14 %	
G4	% to precast concrete	24		20 %	
G5	% to other uses (mortar, repair, restoration, etc)	15		13 %	
	Average Dosage in ready-mixed concrete (kg/m³)	260	70	260	
	Addition	200		200	
	Most commonly used addition				
	Total consumption of addition I (millions of tons)	0.07		0.065	
	Average dosage in ready-mixed concrete (kg/m³)	0.007		1.3	0,5 % cement
113	Average dosage in ready-filixed concrete (kg/fili)	0.007		1.3	0,5 % Cernent
	On total ready-mixed concrete production:				
	Type/dimension of specimen for strength tests	Cube 15x15x15			
J	% per strength class	Cubo Textexto			
	strength (N/mm²)				
J1	<=15	10	%	10 %	
J2	>15 <=25	35		35 %	
J3	>25 <= 35	40		40 %	
J4	>35	15		15 %	
	Preferred method for measurement of consistence	Slump/flow	70	10 /0	
	% per consistence class	5.3mp/11011			
L1	S1	5	%	5 %	
L2	S2 - S3	45		45 %	
L3	S4 - S5+	50		50 %	
	Delivery method				
M1	% Company vehicles	52	%	52 %	
M2	% Outside contractors	38		38 %	
М3	% Customer collection	10		10 %	
	Truck, Mixer, Pumps				
N1	Total number of truck mixers / delivery vehicles	1750		1495	
N2	% under 6 m ³	46		46 %	
N3	% 6-8 m ³	46		46 %	
N4	% over 8 m ³		%	8 %	
	% pumped concrete on total ready-mixed concrete	43		43 %	
	Total number of pumps	600		500	
	• •		_		

Country	BELGIUM

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			, ,
A1	Country	200	178	
A2	Members	35	35	E
В	Total number of employees/workers			
B1	Country	4000	3560	E
B2	Members	2000	1780	Ē
C	Turnover including transport – (millions of €)	2000	1700	_
C1	Country	600	534	E
C2	Members	340	303	E
D	Total ready-mixed concrete production (millions of m ³)	340	303	L
D1	Country	11.8	10.9	
D2	Members	6.5	6	E
	Plants	0.0	0	E
		250	200	
E1	Total number of plants - Country	350	300	-
E11	% of static mixing plants	99 %	99 %	
E12	% of dry batching plants	1 %	1 %	
E2	Total number of plants - Members	105	105	E
E21	% of static mixing plants	100 %	100 %	E
E22	% of dry batching plants	0 %	0 %	E
	Data F to I refer to total concrete production in Belgium			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m ³)	18	16.5	
F2	% of ready-mixed concrete	59 %	61 %	
F3	% of site-mixed concrete	7 %	6 %	
F4	% of precast concrete	34 %	33 %	
G	Cement			
G1	Total cement consumption (millions of tons)	6	5.7	
G2	% to ready-mixed concrete	49 %	50 %	
G3	% to site-mixed concrete	6 %	5 %	
G4	% to precast concrete	26 %	27 %	
G5	% to other uses (mortar, repair, restoration, etc)	19 %	18 %	
	Average Dosage in ready-mixed concrete (kg/m³)	275	275	
	Addition	•	•	
	Most commonly used addition		FA - Fly Ash	
	Total consumption of addition I (millions of tons)	0.4	0.15	
	Average dosage in ready-mixed concrete (kg/m³)	30	14	
	Average decage in ready mixed controls (righti)		1-7	
	On total ready-mixed concrete production:			
1	Type/dimension of specimen for strength tests			
.l	% per strength class			
	strength (N/mm²)			
J1	<=15	5 %	5 %	
J1	>15 <=25			
J2 J3	>25 <= 35	20 % 70 %	20 % 70 %	
J4	>35	5 %	5 %	
	Preferred method for measurement of consistence			
		Slump	Slump (S)	
L	% per consistence class	. lo/	= lo/	
L1	S1	5 %	5 %	
L2	S2 - S3	80 %	75 %	
L3	S4 - S5+	15 %	20 %	
M	Delivery method			
M1	% Company vehicles	60 %	60 %	
M2	% Outside contractors	15 %	15 %	
М3	% Customer collection	25 %	25 %	
N	Truck, Mixer, Pumps			
N1	Total number of truck mixers / delivery vehicles	1400	-	
N2	% under 6 m ³	0 %	0 %	
N3	% 6-8 m ³	75 %	70 %	
N4	% over 8 m ³	25 %	30 %	
N5	% pumped concrete on total ready-mixed concrete	35 %	30 %	
N6	Total number of pumps	150	150	
		l		

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A 1	Country	-	-	
A2	Members	-	-	
В	Total number of employees/workers			
B1	Country	-	-	
B2	Members	-	-	
С	Turnover including transport – (millions of €)			
C1	Country	-	-	
C2	Members	-	-	
D	Total ready-mixed concrete production (millions of m³)			1
D1	Country	-	-	
D2	Members	-	-	
	Plants Total gumbar of plants Country			
	Total number of plants - Country	-	-	0/
E11	% of static mixing plants	_ C		% %
E12	% of dry batching plants Total number of plants - Members	- 7	-	%
E21	% of static mixing plants		- /-	%
E21	% of dry batching plants	_ c		%
	70 of dry patering plants	-[7	•	/0
	Data F to I refer to total concrete production in Czech Republic			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m³)			
F2	% of ready-mixed concrete	_ 0	6	%
F3	% of site-mixed concrete	_ C		%
F4	% of precast concrete	_ C		%
G	Cement			
G1	Total cement consumption (millions of tons)	-	-	
G2	% to ready-mixed concrete	52 9	6 -	%
G3	% to site-mixed concrete	- 0	6 -	%
G4	% to precast concrete	21 9	6 -	%
G5	% to other uses (mortar, repair, restoration, etc)	27	6 -	%
	Average Dosage in ready-mixed concrete (kg/m³)	-	-	
	Addition			
	Most commonly used addition	-		
	Total consumption of addition I (millions of tons)	-	-	
Н3	Average dosage in ready-mixed concrete (kg/m³)	-	-	
	O. 4-4-1 d d			
	On total ready-mixed concrete production:			I
ı J	Type/dimension of specimen for strength tests	-		
J	% per strength class strength (N/mm²)			
J1	<=15	- 0	/.	%
J1 J2	<=15 >15 <=25	S		%
J3	>25 <= 35		6 -	%
J4	>35			%
K	Preferred method for measurement of consistence	- 7	-	/ / /
	% per consistence class	-1		
L1	S1	_ 0	6	%
L2	S2 - S3	_ 0		%
L3	S4 - S5+	- 0		%
	Delivery method			
M1	% Company vehicles	- 0	6	%
M2	% Outside contractors	- G		%
М3	% Customer collection	- Q		%
	Truck, Mixer, Pumps			
N1	Total number of truck mixers / delivery vehicles	-	-	
N2	% under 6 m ³	- C		%
N3	% 6-8 m ³	- ⁰	6 -	%
N4	% over 8 m ³		6 -	%
N5	% pumped concrete on total ready-mixed concrete		-	%
N6	Total number of pumps	-	-	
_				

Country	DENMARK
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		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A1	Country	40	40	
A2	Members	16	16	
	Total number of employees/workers			
B1	Country	-	-	
B2	Members	-	-	
	Turnover including transport – (millions of €)			
C1	Country	-	-	
C2	Members	-	-	
	Total ready-mixed concrete production (millions of m³)			
D1	Country	2.2	2.1	E
D2	Members	1.91	1.85	
	Plants			
	Total number of plants - Country	107	108	
E11	% of static mixing plants	100 %	100 %	E
E12	% of dry batching plants	0 %	0 %	
	Total number of plants - Members	74	74	E
E21	% of static mixing plants	100 %	100 %	
E22	% of dry batching plants	0 %	0 %	E
	Data E to I refer to total concrete anadustics in Possessel			
	Data F to I refer to total concrete production in Denmark			
	Concrete Total production including site-mixed and precast (millions of m³)			
F2	% of ready-mixed concrete	- - %	- %	
F3	% of site-mixed concrete	- % - %	- % - %	
F4	% of precast concrete	- % - %	- % - %	
	% of precast concrete Cement	- 70	- 70	
	Total cement consumption (millions of tons)	1.5	1.5	
G2	% to ready-mixed concrete	35 %	35 %	E
G3	% to site-mixed concrete	0 %	0 %	
G4	% to precast concrete	45 %	45 %	
G5	% to other uses (mortar, repair, restoration, etc)	20 %	20 %	
	Average Dosage in ready-mixed concrete (kg/m³)	230	230	E
	Addition	200	200	_
	Most commonly used addition	_		
	Total consumption of addition I (millions of tons)	_	_	
	Average dosage in ready-mixed concrete (kg/m³)	_	_	
	······································	·		
	On total ready-mixed concrete production:			
ī	Type/dimension of specimen for strength tests	Cyl 15x30	Cyl 15x30	
	% per strength class			
	strength (N/mm²)			
J1	<=15	10 %	10 %	
J2	>15 <=25	60 %	60 %	E
J3	>25 <= 35	28 %	28 %	E
J4	>35	2 %	2 %	E
	Preferred method for measurement of consistence			
	% per consistence class			
L1	S1	5 %	5 %	E
L2	S2 - S3	15 %	15 %	E
L3	S4 - S5+	75 %	80 %	E; 15%SCC
	Delivery method	1.		
M1	% Company vehicles	98 %	98 %	E
M2	% Outside contractors	0 %	0 %	트
M3	% Customer collection	2 %	2 %	E
	Truck, Mixer, Pumps			
	Total number of truck mixers / delivery vehicles		-	_
N2	% under 6 m ³	30 %	30 %	E
N3	% 6-8 m ³	68 %	68 %	E
N4	% over 8 m ³	2 %	2 %	E
N5	% pumped concrete on total ready-mixed concrete	20 %	25 %	E
N6	Total number of pumps	-	-	

Count	FINLAND
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		Y 2000		Y 2001	Comments (*)
	Total number of ready-mixed concrete producers				
A1	Country	100		100	E
A2	Members	36		36	
В	Total number of employees/workers				
B1	Country	850		850	E
B2	Members	750		750	E
С	Turnover including transport – (millions of €)				
C1	Country	190		195	E
C2	Members	154		163	
D	Total ready-mixed concrete production (millions of m ³)				
D1	Country	2.5		2.6	E
D2	Members	2.04		2.1	
E	Plants				
E1	Total number of plants - Country	200		200	E
E11	% of static mixing plants	100	%	100 %	E
E12	% of dry batching plants	0	%	0 %	E
E2	Total number of plants - Members	96		96	
E21	% of static mixing plants	100	%	100 %	E
E22	% of dry batching plants		%		
			•		
	Data F to I refer to total concrete production in Finland				
F	Concrete				
F1	Total production including site-mixed and precast (millions of m ³)			3.8	
F2	% of ready-mixed concrete	66	%	68 %	
F3	% of site-mixed concrete		%	6 %	
F4	% of precast concrete	28		26 %	E
G	Cement				
G1	Total cement consumption (millions of tons)	1.7		1.7	
G2	% to ready-mixed concrete	49	%	51 %	E
G3	% to site-mixed concrete		%	4 %	E
G4	% to precast concrete	19	%	17 %	E
G5	% to other uses (mortar, repair, restoration, etc)	28	%	28 %	E
G6	Average Dosage in ready-mixed concrete (kg/m³)	350		350	E
	Addition				
H1	Most commonly used addition				
H2	Total consumption of addition I (millions of tons)	0.1		0.1	E
H3	Average dosage in ready-mixed concrete (kg/m³)	80		80	E
	On total ready-mixed concrete production:				
I	Type/dimension of specimen for strength tests	-			
J	% per strength class				
	strength (N/mm²)				
J1	<=15		%	0 %	E
J2	>15 <=25	5	%	5 % 85 %	E
J3	>25 <= 35	85		85 %	E
J4	>35	10		10 %	E
	Preferred method for measurement of consistence	Slump			
L	% per consistence class				
L1	S1		%	5 %	E
L2	S2 - S3	25		25 %	E
L3	S4 - S5+	70	%	70 %	E
M	Delivery method				
M1	% Company vehicles	30		30 % 65 %	E
M2	% Outside contractors	65		65 %	E
М3	% Customer collection	5	%	5 %	E
	Truck, Mixer, Pumps				
N1	Total number of truck mixers / delivery vehicles	-		-	
N2	% under 6 m ³	10		10 %	E
N3	% 6-8 m ³	85	%	85 %	E
N4	% over 8 m ³		%	5 %	E
	% pumped concrete on total ready-mixed concrete	70		70 %	
N6	Total number of pumps	200		200	E
		· · · · · · · · · · · · · · · · · · ·			-

Counti	FRANCE
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		Y 2000		Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers				
A1	Country	560		520	
A2	Members	186		189	
В	Total number of employees/workers				
B1	Country	6843		7000	
B2	Members	4976		5460	
	Turnover including transport – (millions of€)				
C1	Country	2525		2600	
C2	Members	1970		2028	
D	Total ready-mixed concrete production (millions of m³)				
D1	Country	34.3		34.5	E
D2	Members	26.8		25.9	
	Plants				
E1	Total number of plants - Country	1647		1626	
E11	% of static mixing plants	100		100 %	
E12	% of dry batching plants		%	0 %	
	Total number of plants - Members	1175		1140	
E21	% of static mixing plants	100		100 %	
E22	% of dry batching plants	0	%	0 %	
_	Data F to I refer to total concrete production in France				
	Concrete				
	Total production including site-mixed and precast (millions of m ³)	-	0/	-	
F2	% of ready-mixed concrete		%	- %	
F3	% of site-mixed concrete		%	- %	
F4	% of precast concrete	-	%	- %	
	Cement Table 1 and	20.0		00.0	
G1 G2	Total cement consumption (millions of tons)	20.6	0/	20.6	
	% to ready-mixed concrete	47		47.6 %	
G3 G4	% to site-mixed concrete	18	%	2.5 % 18.5 %	
G5	% to precast concrete	31		31.4 %	
	% to other uses (mortar, repair, restoration, etc) Average Dosage in ready-mixed concrete (kg/m³)		%		
	Addition	280		284	
	Most commonly used addition				
	Total consumption of addition I (millions of tons)	-			
	Average dosage in ready-mixed concrete (kg/m³)	-		-	
113	Average dosage in ready-mixed concrete (kg/m/)	-		-	
	On total ready-mixed concrete production:				
	Type/dimension of specimen for strength tests	Cyl 160*320mm		Cyl 160*320mm	
.1	% per strength class	Cyr roc ozonim		Cyr 100 020111111	
	strength (N/mm²)				
J1	<=15	_	%	20 %	
J2	>15 <=25	60		60 %	
J3	>25 <= 35		%	15 %	
J4	>35		%	5 %	
	Preferred method for measurement of consistence	Slump		Slump (S)	
	% per consistence class	J			
<u>-</u> L1	S1	-	%	- %	
L2	S2 - S3	80		80 %	
L3	S4 - S5+		%	- %	
M	Delivery method			1/2	
M1	% Company vehicles	13	%	13 %	
M2	% Outside contractors	75	%	75 %	
М3	% Customer collection	12		12 %	
	Truck, Mixer, Pumps			,,,	
N1	Total number of truck mixers / delivery vehicles	6000		6000	
N2	% under 6 m ³	70	%	70 %	
N3	% 6-8 m ³	27		27 %	
N4	% over 8 m ³	3	%	3 %	
N5	% pumped concrete on total ready-mixed concrete	12		12 %	
N6	Total number of pumps	-			

	Country	Country Germany			
		Y 2000		Y 2001	Comments (*)
A	Total number of ready-mixed concrete producers	4400		4000	
A1 A2	Country Members	1122 599		1066 581	
B	Total number of employees/workers	533		301	
B1	Country	13700		13000	
B2	Members	8721		8412	
C	Turnover including transport – (millions of €)	V.2.		0412	
C1	Country	3692		3166	
C2	Members	2428		2132	
D	Total ready-mixed concrete production (millions of m ³)				
D1	Country	57.9		51.1	
D2	Members	37.5		33.8	
E	Plants				
E1	Total number of plants - Country	2334		2132	
E11	% of static mixing plants % of dry batching plants	100	%	100 %	
E12	% of dry batching plants Total number of plants - Members	1345	70	1368	
E21	% of static mixing plants	1345	0/2	100 %	
E22	% of dry batching plants		%	0 %	
	70 S. dry bacoming planto	•	,,,	70	
	Data F to I refer to total concrete production in Germany				
F	Concrete				
F1	Total production including site-mixed and precast (millions of m ³)	105		92	
F2	% of ready-mixed concrete	55		55 %	
F3	% of site-mixed concrete	10		9 %	
F4	% of precast concrete	35	%	36 %	
G	Cement				
G1	Total cement consumption (millions of tons)	35.75		31.5	
G2	% to ready-mixed concrete	47.1		46.4 %	
G3 G4	% to site-mixed concrete % to precast concrete	9.4 31		8.6 % 33.3 %	
G5	% to other uses (mortar, repair, restoration, etc)	12.5		11.7 %	
	Average Dosage in ready-mixed concrete (kg/m³)	290	/0	285	
H	Addition	230		200	
	Most commonly used addition	-			
H2	Total consumption of addition I (millions of tons)	4		-	
Н3	Average dosage in ready-mixed concrete (kg/m ³)	40		-	
				•	
	On total ready-mixed concrete production:				
L	Type/dimension of specimen for strength tests			-	
J	% per strength class				
14	strength (N/mm²)	^ =	0/	0 = 0/	
J1 J2	<=15 >15 <=25	3.7 12.8		3.5 % 13.7 %	
J3	>25 <= 35	63.4		63.1 %	
J4	>35	20.1		19.7 %	
K	Preferred method for measurement of consistence	Slump		13.7 70	
L	% per consistence class	S.C.IIP			
L1	S1	12	%	11.9 %	
L2	S2 - S3	83.6	%	83 %	
L3	S4 - S5+	4.4	%	5.1 %	
M	Delivery method				
M1	% Company vehicles	30		- %	
M2	% Outside contractors	60		- %	
M3	% Customer collection	10	%	- %	
N N4	Truck, Mixer, Pumps Total number of truck mixers / delivery vehicles	42025		40400	
N1 N2	% under 6 m ³	12925 28.6		12189 26.1 %	
N3	% dider 6 m % 6-8 m ³	66.5		67.5 %	
N4	% over 8 m ³	4.9	/0 %	6.4 %	
N5	% pumped concrete on total ready-mixed concrete	40		40 %	
N6	Total number of pumps	2310		2232	
	r r pr				

Count	ry IRELAND
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		Y 2000		Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers				
A 1	Country	120		125	
A2	Members	100		100	
	Total number of employees/workers				
B1	Country	-		-	
B2	Members	10000		10000	
	Turnover including transport – (millions of €)				
C1	Country	400		420	
C2	Members	333		350	
	Total ready-mixed concrete production (millions of m³)			-	
D1	Country	5.85		6	
D2	Members	4.88		5.5	
	Plants Total number of plants Country				
	Total number of plants - Country		0/	- 0/	
E11 E12	% of static mixing plants	<u> </u>	% %	- % - %	
	% of dry batching plants Total number of plants - Members	200	%	220	
E21	% of static mixing plants	100	0/_	100 %	
E21	% of dry batching plants		%	0 %	
	70 of dry patering plants	U	/0	70	
	Data F to I refer to total concrete production in Ireland				
	Concrete				
	Total production including site-mixed and precast (millions of m³)	6.5		6.2	
F2	% of ready-mixed concrete	90		90 %	
F3	% of site-mixed concrete		%	0 %	
F4	% of precast concrete	10		10 %	
-	Cement		, ,		
G1	Total cement consumption (millions of tons)	3		3	
G2	% to ready-mixed concrete	90		90 %	
G3	% to site-mixed concrete		%	0 %	
G4	% to precast concrete	10	%	10 %	
G5	% to other uses (mortar, repair, restoration, etc)	0	%	0 %	
G6	Average Dosage in ready-mixed concrete (kg/m³)	300		300	
	Addition				
	Most commonly used addition	-			
	Total consumption of addition I (millions of tons)	-		-	
Н3	Average dosage in ready-mixed concrete (kg/m³)	-		-	
	On total ready-mixed concrete production:				
	Type/dimension of specimen for strength tests	-	ш	-	
J	% per strength class				
J1	strength (N/mm²) <=15		%	5 %	
J1 J2	<=15 >15 <=25		%	15 %	
J3	>25 <= 35		%	40 %	
J4	>35		%	40 %	
	Preferred method for measurement of consistence	Slump		40 70	
	% per consistence class	Sidilip			
L1	S1	15	%	15 %	
L2	S2 - S3		%	65 %	
 L3	S4 - S5+		%	20 %	
	Delivery method		-		
M1	% Company vehicles	30	%	30 %	
M2	% Outside contractors	65	%	65 %	
М3	% Customer collection	5	%	5 %	
N	Truck, Mixer, Pumps				
	Total number of truck mixers / delivery vehicles	600		650	
N2	% under 6 m ³	5	%	5 %	
N3	% 6-8 m ³		%	20 %	
N4	% over 8 m ³		%	75 %	
N5	% pumped concrete on total ready-mixed concrete	20	%	20 %	
N6	Total number of pumps	10		12	

Country	ITALY	

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			, i
A1	Country	1550	1500	
A2	Members	260	296	
В	Total number of employees/workers			
B1	Country	20000	19000	
B2	Members	9500	10800	
С	Turnover including transport – (millions of €)			
C1	Country	3100	3220	
C2	Members	1660	1910	
	Total ready-mixed concrete production (millions of m³)		20.0	
D1	Country	66.5	66.8	
D2	Members Plants	30	33	
	Total number of plants - Country	2420	2450	
E1	% of static mixing plants	2430 5 %	2450	0/
E11	% of dry batching plants	95 %	95	70
E2	Total number of plants - Members	965	1027	/0
E21	% of static mixing plants	8 %	8	%
E21	% of dry batching plants	92 %	92	
	70 or ary battering plante	32 70	32	,,,
	Data F to I refer to total concrete production in Italy			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m ³)	134	135	
F2	% of ready-mixed concrete	48.6 %	49	%
F3	% of site-mixed concrete	14.7 %	14	
F4	% of precast concrete	36.7 %	37	%
G	Cement			
G1	Total cement consumption (millions of tons)	38	39.8	
G2	% to ready-mixed concrete	46 %	44.5	%
G3	% to site-mixed concrete	33 %	34	
G4	% to precast concrete	13 %	12.5	%
G5	% to other uses (mortar, repair, restoration, etc)	8 %	9	%
	Average Dosage in ready-mixed concrete (kg/m³)	265	265	
	Addition			
	Most commonly used addition	-		
	Total consumption of addition I (millions of tons)	-	-	
Н3	Average dosage in ready-mixed concrete (kg/m³)	-	-	
	On 4-4-1 do			
	On total ready-mixed concrete production:			
	Type/dimension of specimen for strength tests	-		
J	% per strength class strength (N/mm²)			
J1	<=15	9 %	9 (0/.
J1 J2	<=15 >15 <=25	61 %	61	
J3	>25 <= 35	29 %	29	
J4	>35	1 %	1 0	%
	Preferred method for measurement of consistence	Slump	Slump (S)	,,
L	% per consistence class	- Julip	Claimp (O)	
L1	S1	- %	_	%
L2	S2 - S3	- %		%
L3	S4 - S5+	- %		%
	Delivery method			
M1	% Company vehicles	48 %	46	
M2	% Outside contractors	50 %	52	%
М3	% Customer collection	2 %	2	%
N	Truck, Mixer, Pumps	,		
N1	Total number of truck mixers / delivery vehicles	11236	11300	
N2	% under 6 m ³	- %	_ (%
N3	% 6-8 m ³	- %	- (%
N4	% over 8 m ³	- %		%
N5	% pumped concrete on total ready-mixed concrete	40 %	42	%
N6	Total number of pumps	4350	4500	
140	rotal number of pumps	4350	4500	

Country NETHERLANDS

		Y 2000		Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers				•
A 1	Country	100		100	E
A2	Members	85		85	E
В	Total number of employees/workers				
B1	Country	2500		2500	E
B2	Members	2150		2150	E
С	Turnover including transport – (millions of €)				
C1	Country	600		600	E
C2	Members	510		510	E
D	Total ready-mixed concrete production (millions of m³)				
D1	Country	8.5		8.5	E
D2	Members	7.6		7.6	E
E	Plants	100		100	-
	Total number of plants - Country	180	0/	180	E
E11	% of static mixing plants	98		98 %	E
E12	% of dry batching plants		%	2 %	
E2	Total number of plants - Members	143	0/	143	E
E21 E22	% of static mixing plants % of dry batching plants	98	%	98 % 2 %	
E 22	70 OI UIY DAIGIIIIY PIAIIIS		70	2 %	드
	Data F to I refer to total concrete production in Netherlands				
F	Concrete				
F1	Total production including site-mixed and precast (millions of m ³)	15		15	E
F2	% of ready-mixed concrete	53	%	53 %	
F3	% of site-mixed concrete		%	2 %	E
F4	% of precast concrete	45		45 %	F
G	Cement		70	70 //	_
G1	Total cement consumption (millions of tons)	6.25		5.88	
G2	% to ready-mixed concrete	47	%	- %	
G3	% to site-mixed concrete	-	%	- %	
G4	% to precast concrete	40		- %	
G5	% to other uses (mortar, repair, restoration, etc)	13	%	- %	
G6	Average Dosage in ready-mixed concrete (kg/m³)	312		312	E
Н	Addition				
	Most commonly used addition	-		-	
	Total consumption of addition I (millions of tons)	-		-	
Н3	Average dosage in ready-mixed concrete (kg/m³)	65		65	E
	On total ready-mixed concrete production:				
L	Type/dimension of specimen for strength tests	<u> </u>		-	
J	% per strength class				
14	strength (N/mm²)		0/	0.07	_
J1	<=15		%	2 %	
J2	>15 <=25 >25 <= 35	71		71 %	E F
J3 J4	>25 <= 35 >35	24	%	24 % 3 %	<u> </u>
K	Preferred method for measurement of consistence	Slump	70	Slump	드
L	% per consistence class	Siump		Siuilip	
L1	S1		%	- %	
L2	S2 - S3	-	%	- % - %	
L3	S4 - S5+		%	- %	
	Delivery method	-	, 0	- 70	
M1	% Company vehicles	89	%	89 %	E
M2	% Outside contractors		%	9 %	E
M3	% Customer collection		%	2 %	E
N	Truck, Mixer, Pumps	=			
N1	Total number of truck mixers / delivery vehicles	1200		1200	E
N2	% under 6 m ³	1	%	1 %	E
N3	% 6-8 m ³	35		35 %	E
N4	% over 8 m ³	64		64 %	
	% pumped concrete on total ready-mixed concrete	-	%	- %	
N6	Total number of pumps	-		_	

Countr

A Country			Y 2000	Y 2001	Comments (*)
Al 2 Members 80 80 80 80 80 80 80 8	Α	Total number of ready-mixed concrete producers			
AZ Members S0 B0 B0 B1 Total number of employees/workers S2 Country S25.9 E E E E E E E E E	A1	Country	142	135	
B Total number of employees/workers			80	80	
B1					
Members	B1		1200	1250	F
C 1 Country 254.9 277 E C2 Members 218.3 245 E D Total ready-mixed concrete production (millions of m') 2.3 2.22 D2 Members 1.97 1.96 D1 Country 2.3 2.22 D2 Members 1.97 1.96 D3 Members 1.97 1.96 D4 Total number of plants - Country 214 210 D5 Total number of plants - Country 214 210 D6 Total number of plants - Country 214 210 D7 Total number of plants - Members 1.97 1.96 D8 Members 1.98 99 % 99 % E D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 D8 Total number of plants - Members 1.98 1.98 1.98 1.98 D8 Total number of plants - Members 1.98			I I		_
Country				00-1	
Members			254 9	277	F
D Total ready-mixed concrete production (millions of m²) 1 Country 2 A					
D1 Country D2 D2 Members D3 D4 D4 D4 D4 D5 D4 D5 D5			210.0	2-10	_
Description		· · · · · · · · · · · · · · · · · · ·	2.3	2 22	
E Plants					
E1 Total number of plants - Country 214 210			1.07	1.00	
E11			214	210	
E12					F
E2 Total number of plants - Members 149 154					
E21					L .
Data F to I refer to total concrete production in Norway F Concrete T Total production including site-mixed and precast (millions of m²) 3.62 3.49 E F2					
Data F to I refer to total concrete production in Norway					
F Concrete		70 of any battering plants	1 70	2 70	
F Concrete		Data E to I refer to total concrete production in Nerway		<u> </u>	<u> </u>
Total production including site-mixed and precast (millions of m") 3.62	F				
F2			3 63	2.40	E
F3					<u> </u>
F4		% of site mixed concrete			
Gement Gement consumption (millions of tons) 1.282 1.24				4.5 %	
Total cement consumption (millions of tons)			26.6 %	26.6 %	
Section Sec			4.000	4.04	
G3	GT	otal cement consumption (millions of tons)			
G4 % to precast concrete 27 % 25.69 % G5 % to other uses (mortar, repair, restoration, etc) 6 % 9.75 % G6 Average Dosage in ready-mixed concrete (kg/m²) 320 327 H Addition - Other H1 Most commonly used addition 1 (millions of tons) - 0.01 (RMC) E H3 Average dosage in ready-mixed concrete (kg/m²) - 3 - 0.01 (RMC) E H3 Average dosage in ready-mixed concrete (kg/m²) - 0.01 (RMC) E - 3 On total ready-mixed concrete production: - 0.01 Cu 10x10x10 0 0 5 6					
G5 % to other uses (mortar, repair, restoration, etc) 6 % 9.75 % G6 Average Dosage in ready-mixed concrete (kg/m²) 320 327 H Addition Total consumption of addition I (millions of tons) - 0.01 (RMC) E H2 Total consumption of addition I (millions of tons) - 0.0.1 (RMC) E H3 Average dosage in ready-mixed concrete (kg/m²) - 3 On total ready-mixed concrete production: Cube 10x10x10 Cu 10x10x10 J %per strength class strength (N/mm²) Cube 10x10x10 J1 <=15				5.79 %	
Addition				25.69 %	
H Addition					
H1 Most commonly used addition - Other Total consumption of addition (millions of tons) - 0.01 (RMC) E H3 Average dosage in ready-mixed concrete (kg/m³) - 3			320	327	
H2 Total consumption of addition (millions of tons) -					
H3 Average dosage in ready-mixed concrete (kg/m³) 3			-		(5.16)
On total ready-mixed concrete production: Type/dimension of specimen for strength tests			-		(RMC) E
Type/dimension of specimen for strength tests	Н3	Average dosage in ready-mixed concrete (kg/m²)	-	3	
Type/dimension of specimen for strength tests					
J % per strength (N/mm²)			0 1 10 10 10	0 10 10 10	
Strength (N/mm²)			Cube 10x10x10	Cu 10x10x10	
J1	J				
J2			- 101		
J3 >25 <= 35 53.9 59.1 % J4 >35 23.4 % 20.9 % K Preferred method for measurement of consistence Slump Slump (S) L % per consistence class	_				
Samp Slump Slump				19.5 %	
K Preferred method for measurement of consistence Slump Slump (S) L % per consistence class - % 1 % E L1 S1 - % 0 % E L2 S2 - S3 - % 99 % E L3 S4 - S5+ - % 99 % E M Delivery method 27.2 % 38.9 % M2 % Company vehicles 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps 8 1.1 % N1 Total number of truck mixers / delivery vehicles 690 9 2 % N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E					
L % per consistence class L1 S1 - % 1 % E L2 S2 - S3 - % 0 % E L3 S4 - S5+ - % 99 % E M Delivery method 27.2 % 38.9 % M M2 % Outside contractors 72.1 % 60 % M M3 % Customer collection 0.6 % 1.1 % M N Truck, Mixer, Pumps 5 5 C					
L1 S1 - % 1 % E L2 S2 - S3 - % 0 % E L3 S4 - S5+ - % 99 % E M Delivery method M1 % Company vehicles 27.2 % 38.9 % M2 % Outside contractors 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps N1 Total number of truck mixers / delivery vehicles 690 N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E			Slump	Slump (S)	
L2 S2 - S3 - % 0 % E L3 S4 - S5+ - % 99 % E M Delivery method			1	1	-
L3 S4 - S5+ - % 99 % E M Delivery method 27.2 % 38.9 % M1 % Company vehicles 27.1 % 60 % M2 % Outside contractors 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps 8 8 N1 Total number of truck mixers / delivery vehicles 690 % 2 N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E				1 %	E
M Delivery method 27.2 % 38.9 % M1 % Company vehicles 27.2 % 38.9 % M2 % Outside contractors 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps 8 8 N1 Total number of truck mixers / delivery vehicles 690 8 690 8 N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E				0 %	<u> </u>
M1 % Company vehicles 27.2 % 38.9 % M2 % Outside contractors 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps 8 8 8 9 2 % 8 N2 % under 6 m³ 9 % 2 % 8 N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E			- %	99 %	L
M2 % Outside contractors 72.1 % 60 % M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps N1 Total number of truck mixers / delivery vehicles 690 V N2 % under 6 m³ 9 % 2 % N3 % 6-8 m³ 91 % 96 % N4 % over 8 m³ 0 % 2 % N5 % pumped concrete on total ready-mixed concrete 45 % 45 %				1	
M3 % Customer collection 0.6 % 1.1 % N Truck, Mixer, Pumps 8 690 9 N1 Total number of truck mixers / delivery vehicles 690 9 2 % E N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % E			27.2 %		
N Truck, Mixer, Pumps N1 Total number of truck mixers / delivery vehicles 690 N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E				60 %	
N1 Total number of truck mixers / delivery vehicles 690 N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E			0.6 %	1.1 %	
N2 % under 6 m³ 9 % 2 % E N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E					
N3 % 6-8 m³ 91 % 96 % E N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E					
N4 % over 8 m³ 0 % 2 % E N5 % pumped concrete on total ready-mixed concrete 45 % 45 % E				2 %	E
N5 % pumped concrete on total ready-mixed concrete 45 % E				96 %	E
N5% pumped concrete on total ready-mixed concrete45%45%N6Total number of pumps215220E				2 %	E
N6 Total number of pumps 215 E	N5	% pumped concrete on total ready-mixed concrete		45 %	E
	N6	Total number of pumps	215	220	E

Counti	y POLAND
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		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A1	Country	-	380	
A2	Members	-	29	
В	Total number of employees/workers			
B1	Country	-	3500	
B2	Members	-	1200	
	Turnover including transport – (millions of €)			
C1	Country	-	400	
C2	Members	-	180	
D	Total ready-mixed concrete production (millions of m ³)			
D1	Country	10	9	
D2	Members	-	3.6	
E	Plants			
E1	Total number of plants - Country	-	700	
E11	% of static mixing plants	- %		
E12	% of dry batching plants	- %		
	Total number of plants - Members	-	170	
E21	% of static mixing plants	- %		
E22	% of dry batching plants	- %		
	,	1,,	~	
	Data F to I refer to total concrete production in Poland			
F	Concrete			
	Total production including site-mixed and precast (millions of m ³)	-	32	
F2	% of ready-mixed concrete	- %	27 %	
F3	% of site-mixed concrete	- %	42 %	
F4	% of precast concrete	- %		
	Cement			
G1	Total cement consumption (millions of tons)	14.29	12	
G2	% to ready-mixed concrete	- %		
G3	% to site-mixed concrete	- %		
G4	% to precast concrete	- %		
G5	% to other uses (mortar, repair, restoration, etc)	- %	9 %	
	Average Dosage in ready-mixed concrete (kg/m³)	-	330	
Н	Addition	·		
	Most commonly used addition	-	FA - Fly Ash	
	Total consumption of addition I (millions of tons)	-	0.07	
H3	Average dosage in ready-mixed concrete (kg/m³)	-	40	
	On total ready-mixed concrete production:			
	Type/dimension of specimen for strength tests	-	Cu 15x15x15	
J	% per strength class			
	strength (N/mm²)	1	1	
J1	<=15	- %		
J2	>15 <=25	- %	40 %	
J3	>25 <= 35	- %	25 %	
J4	>35	- %		
	Preferred method for measurement of consistence	-	Slump (S)	
	% per consistence class	la.		
L1	S1	- %	10 %	
L2	S2 - S3	- %		
L3	S4 - S5+	- %	70 %	
M	Delivery method	lor	45 0/	
M1	% Company vehicles	- %	45 %	
M2	% Outside contractors	- %		
M3	% Customer collection Truck, Mixer, Pumps	- %	10 %	
		ı	0500	
N1	Total number of truck mixers / delivery vehicles	- 0/	2500 50 %	
N2	% under 6 m³ % 6-8 m³	- %	50 % 35 %	
N3	% 6-8 m ⁻ % over 8 m ³	- %		
N4		- %	15 %	
N5 N6	% pumped concrete on total ready-mixed concrete Total number of pumps	- %		
140	rotal number of pumps	-	600	

Country	PORTUGAL

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A1	Country	55	70	
A2	Members	18	25	
В	Total number of employees/workers			
B1	Country	1400	1300	E
B2	Members	1200	1100	
С	Turnover including transport – (millions of €)			
C1	Country	600	650	E
C2	Members	450	500	
D	Total ready-mixed concrete production (millions of m³)			
D1	Country	10	11.3	E
D2	Members	7.8	9.3	
	Plants			
	Total number of plants - Country	210	270	
E11	% of static mixing plants	70 %	70 %	
E12	% of dry batching plants	30 %		
E2	Total number of plants - Members	125	155	
E21	% of static mixing plants	85 %		
E22	% of dry batching plants	15 %	15 %	
	Data F to I refer to total concrete production in Portugal			
	Concrete	1		_
F1	Total production including site-mixed and precast (millions of m ³)	26.5	27	E
F2	% of ready-mixed concrete	40 %		
F3	% of site-mixed concrete	35 %		
F4	% of precast concrete	25 %	25 %	
	Cement	44.4	11.0	
G1	Total cement consumption (millions of tons)	11.1	11.3	
G2	% to ready-mixed concrete	24 %		
G3	% to site-mixed concrete	20 %		
G4	% to precast concrete	12 %		
G5 G6	% to other uses (mortar, repair, restoration, etc)	44 %		
	Average Dosage in ready-mixed concrete (kg/m³) Addition	280	280	
	Most commonly used addition	T	FA Fly Ash	
	Total consumption of addition I (millions of tons)	0.3	FA - Fly Ash	
	Average dosage in ready-mixed concrete (kg/m³)	60	0.3	
113	Average dosage in ready-mixed concrete (kg/m)	00	60	
	On total ready-mixed concrete production:			
_	Type/dimension of specimen for strength tests	Cube 15x15x15	Cu 15x15x15	
J	% per strength class	Cube Textoxio	ou loxioxio	
	strength (N/mm²)			
J1	<=15	0 %	0 %	
J2	>15 <=25	80 %		
J3	>25 <= 35	15 %		
J4	>35	5 %		
	Preferred method for measurement of consistence	Slump	Slump (S)	
	% per consistence class			
L1	S1	0 %	0 %	
L2	S2 - S3	95 %		
L3	S4 - S5+	5 %		
M	Delivery method		,	
M1	% Company vehicles	20 %	20 %	
M2	% Outside contractors	75 %	75 %	
М3	% Customer collection	5 %	5 %	
	Truck, Mixer, Pumps			
N1	Total number of truck mixers / delivery vehicles	1600	1650	E
N2	% under 6 m ³	0 %	0 %	
N3	% 6-8 m ³	60 %	60 %	
N4	% over 8 m ³	40 %	40 %	
N5	% pumped concrete on total ready-mixed concrete	55 %	55 %	
	Total number of pumps	350	360	E
		· · · · · · · · · · · · · · · · · · ·		•

Country	SLOVAK REPUBLIC
Country	SLOVAN REPUBLIC

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A 1	Country	70	70	E
A2	Members	11	11	
В	Total number of employees/workers			
B1	Country	900	900	E
B2	Members	262	304	
С	Turnover including transport – (millions of €)			
C1	Country	56.8	61.4	E
C2	Members	24.3	28.7	
D	Total ready-mixed concrete production (millions of m ³)			
D1	Country	1.86	1.86	E
D2	Members	0.702	0.687	
	Plants			
E1	Total number of plants - Country	100	100	
E11	% of static mixing plants	100 %	100 %	
E12	% of dry batching plants	0 %	0 %	
E2	Total number of plants - Members	28	34	
E21	% of static mixing plants	100 %	100 %	
E22	% of dry batching plants	0 %	0 %	
	Data F to I refer to total concrete production in Slovak Republic			
F	Concrete	2.22		
F1	Total production including site-mixed and precast (millions of m ³)	2.86	3.21	E
F2	% of ready-mixed concrete	57 %	58 %	E
F3	% of site-mixed concrete	28 %	26 %	
F4	% of precast concrete	15 %	16 %	E
G	Cement			
G1	Total cement consumption (millions of tons)	1.63	1.63	
G2	% to ready-mixed concrete	40 %	40 %	
G3	% to site-mixed concrete	20 %	18 %	E
G4	% to precast concrete	10 %	11 %	E
G5	% to other uses (mortar, repair, restoration, etc)	30 %	31 %	
	Average Dosage in ready-mixed concrete (kg/m³)	340	350	E
	Addition			
	Most commonly used addition	-	FA - Fly Ash	_
	Total consumption of addition I (millions of tons)	0	0.01	E
Н3	Average dosage in ready-mixed concrete (kg/m³)	0	50	E
	On 4-4-1			
	On total ready-mixed concrete production:	Cuba 45v45v45	Cu 45v45v45	
	Type/dimension of specimen for strength tests	Cube 15x15x15	Cu 15x15x15	
J	% per strength class			
14	strength (N/mm²)	450/	4 = 0/	_
J1	<=15 >15	15 %	15 %	<u>Г</u>
J2	>15 <=25	50 %	50 % 30 %	<u> </u>
J3 J4	>25 <= 35 >35	30 % 5 %	30 % 5 %	<u> </u>
	Preferred method for measurement of consistence		Slump (S)	L .
L	% per consistence class	Slump	Siump (S)	
	% per consistence class S1	10 %	40 0/	E
L1	S1 S2 - S3	80 %	10 % 80 %	<u> </u>
L2 L3	S2 - S3 S4 - S5+	10 %	10 %	<u> </u>
M	Delivery method	10 %	10 %	_
M1	% Company vehicles	65 %	62 %	E
M2	% Company venicles % Outside contractors	15 %	21 %	<u> </u>
M3	% Customer collection	20 %	21 % 17 %	<u> </u>
N	76 Customer collection Truck, Mixer, Pumps	20 %	17 %	L
	Total number of truck mixers / delivery vehicles	300	200	E
N1 N2	% under 6 m ³	95 %	300 92 %	E
N2 N3	% dider 6 m % 6-8 m ³	4 %	92 % 4 %	<u> </u>
N4	% 6-8 m ³	1 %	4 %	<u> </u>
	% pumped concrete on total ready-mixed concrete	15 %	16 %	E
N6	Total number of pumps	30	38	E E
	Total number of pumpe	30	30	_

Country SPAIN	

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			· ·
A 1	Country	500	500	
A2	Members	333	364	
В	Total number of employees/workers			
B1	Country	15000	15000	
B2	Members	10400	12400	
С	Turnover including transport – (millions of €)			
C1	Country	3850	2990	
C2	Members	1947	2200	
D	Total ready-mixed concrete production (millions of m³)	24		
D1	Country	64	71.1	
D2	Members	46.28	52.3	
E	Plants Total number of plants Country	4500	4 500	
E1	Total number of plants - Country	1500 30 %	1,500	,
E11 E12	% of static mixing plants	70 %	30 % 70 %	0
E12	% of dry batching plants Total number of plants - Members	1216	1,300	0
E21	% of static mixing plants	30 %	30 %	4
E21	% of dry batching plants	70 %	70 %	
	70 of dry patering plants	70 70	10 7	U
	Data F to I refer to total concrete production in Spain			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m³)	124	124	
F2	% of ready-mixed concrete	52 %	57 %	6
F3	% of site-mixed concrete	23 %	21 %	
F4	% of precast concrete	25 %	22 %	6
G	Cement	==		
G1	Total cement consumption (millions of tons)	38.5	42	
G2	% to ready-mixed concrete	42 %	48 %	6
G3	% to site-mixed concrete	18 %	12 %	6
G4	% to precast concrete	20 %	20 %	6
G5	% to other uses (mortar, repair, restoration, etc)	20 %	20 %	6
G6	Average Dosage in ready-mixed concrete (kg/m³)	250	283	
Н	Addition	·		
	Most commonly used addition	-	Fly Ash	
	Total consumption of addition I (millions of tons)	-	-	
Н3	Average dosage in ready-mixed concrete (kg/m³)	-	-	
	On total ready-mixed concrete production:	0.1450.000	0 1 4 50 7000	
<u>. </u>	Type/dimension of specimen for strength tests	Cyl 150x300	Cyl 150X300	
J	% per strength class			
14	strength (N/mm²)	E 0/	e lo	/
J1 J2	<=15 >15 <=25	5 % 5 %	5 % 5 %	
J2 J3	>15 <=25 >25 <= 35	80 %	80 %	
J4	>35	10 %	10 %	6
K	Preferred method for measurement of consistence	Slump	Slump	U
L	% per consistence class	Sidilip	Julip	
L1	S1	0 %	0 %	6
L2	S2 - S3	80 %	80 %	6
L3	S4 - S5+	20 %	20 %	
M	Delivery method	20 70	20 /	-
M1	% Company vehicles	40 %	40 %	6
M2	% Outside contractors	60 %	60 %	6
М3	% Customer collection	0 %	0 %	6
N	Truck, Mixer, Pumps			
N1	Total number of truck mixers / delivery vehicles	-	-	
N2	% under 6 m ³	85 %	90 %	6
N3	% 6-8 m ³	10 %	5 %	6
N4	% over 8 m ³	5 %	5 %	6
N5	% pumped concrete on total ready-mixed concrete	12 %	15 %	
N6	Total number of pumps	-	-	
		-	-	

Count	SWEDEN
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		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A 1	Country	40	42	
A2	Members	36	36	
В	Total number of employees/workers			
B1	Country	1010	1020	
B2	Members	1000	1000	
	Turnover including transport – (millions of €)			
C1	Country		-	
C2	Members	200	220	
D	Total ready-mixed concrete production (millions of m³)			
D1	Country	2.4	2.6	
D2	Members	2.3	2.4	
	Plants			
	Total number of plants - Country	212	212	
E11	% of static mixing plants	100 %	100 %	
E12	% of dry batching plants	0 %	0 %	
	Total number of plants - Members	208	208	
E21	% of static mixing plants	100 %	100 %	
E22	% of dry batching plants	0 %	0 %	
	, o. ary battering plante	70	J /0	
	Data F to I refer to total concrete production in Sweden			
	Concrete			
	Total production including site-mixed and precast (millions of m ³)	3.8	4	
F2	% of ready-mixed concrete	60 %	60 %	
F3	% of site-mixed concrete	1 %	1 %	
F4	% of precast concrete	39 %	39 %	
	Cement	33 70	33 70	
	Total cement consumption (millions of tons)	1.5	1.6	
G2	% to ready-mixed concrete	55 %	55 %	
G3	% to site-mixed concrete	1 %	1 %	
G4	% to precast concrete	30 %	30 %	
G5	% to other uses (mortar, repair, restoration, etc)	14 %	14 %	
	Average Dosage in ready-mixed concrete (kg/m³)	340	340	
	Addition	040	040	
	Most commonly used addition		SF - Silica Fume	
	Total consumption of addition I (millions of tons)	0	0.01	
	Average dosage in ready-mixed concrete (kg/m³)	0	15	
110	Average dosage in ready-mixed concrete (kg/m/)	V	10	
	On total ready-mixed concrete production:			
	Type/dimension of specimen for strength tests	Cube 15x15x15	Cu 15x15x15	
	% per strength class	CUBC TOXTOXTO	ou loxioxio	
	strength (N/mm²)			
J1	<=15	0 %	0 %	
J2	>15 <=25	5 %	5 %	
J3	>25 <= 35	63 %	65 %	
J4	>35	32 %		
	Preferred method for measurement of consistence	Slump	Slump (S)	
	% per consistence class	Oldinp	Gramp (G)	
L1	S1	3 %	3 %	
L2	S2 - S3	57 %		
L3	S4 - S5+	40 %	40 %	
	Delivery method	70 /0	70 /0	
M1	% Company vehicles	20 %	20 %	
M2	% Outside contractors	80 %	80 %	
M3	% Customer collection	0 %	0 %	
	Truck, Mixer, Pumps	J 70	0 70	
N1	Total number of truck mixers / delivery vehicles	600	600	
N2	% under 6 m ³	50 %	45 %	
N3	% 6-8 m ³	50 %	55 %	
N4	% over 8 m ³	0 %	0 %	
	% pumped concrete on total ready-mixed concrete	45 %	45 %	
N6	Total number of pumps	50	90	
	rotal number of pumpe	50	30]

Country	SWITZERLAND
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		Y 2000		Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers				
A1	Country	172		162	
A2	Members	153		147	
	Total number of employees/workers				
B1	Country	-		-	
B2	Members	-		-	
	Turnover including transport – (millions of €)				
C1	Country	-		-	
C2	Members	-		-	
	Total ready-mixed concrete production (millions of m³)				
D1	Country	10.52		10.90	E
D2	Members	9.36		9.89	
	Plants				
	Total number of plants - Country	259		251	
E11	% of static mixing plants	100		100 %	
E12	% of dry batching plants		%	0 %	
	Total number of plants - Members	235	0.4	229	
E21	% of static mixing plants	100		100 %	
E22	% of dry batching plants	0	%	0 %	
	Data E to I refer to total concrete production in Cuitrariand				
	Data F to I refer to total concrete production in Switzerland				
	Concrete Total production including site-mixed and precast (millions of m³)				
F1	% of ready-mixed concrete	-	%	- %	
F3	% of site-mixed concrete		% %	- % - %	
F4	% of precast concrete		%	- % - %	
	% of precast concrete Cement	-	70	- 70	
	Total cement consumption (millions of tons)	3.93	1	3.93	
G2	% to ready-mixed concrete	72.3		71.4 %	
G3	% to site-mixed concrete	15.4		17.3 %	
G4	% to precast concrete	8.4		7.6 %	
G5	% to other uses (mortar, repair, restoration, etc)	3.9		3.7 %	
	Average Dosage in ready-mixed concrete (kg/m³)	287	70	287	
	Addition	201		201	
	Most commonly used addition				
	Total consumption of addition I (millions of tons)	_		_	
	Average dosage in ready-mixed concrete (kg/m³)	-		_	
	······································		-		
	On total ready-mixed concrete production:				
ī	Type/dimension of specimen for strength tests	-			
	% per strength class				
	strength (N/mm²)				
J1	<=15		%	- %	
J2	>15 <=25		%	- %	
J3	>25 <= 35		%	- %	
J4	>35		%	- %	
	Preferred method for measurement of consistence	Slump			
	% per consistence class				
L1	S1		%	- %	
L2	S2 - S3		%	- %	
L3	S4 - S5	-	%	- %	
	Delivery method			1	
M1	% Company vehicles		%	- %	
M2	% Outside contractors		%	- %	
M3	% Customer collection	-	%	- %	
	Truck, Mixer, Pumps				
	Total number of truck mixers / delivery vehicles	-		-	
N2	% under 6 m ³	34		27.7 %	
N3	% 6-8 m ³	60		67.3 %	
N4	% over 8 m ³		%	5 %	
N5	% pumped concrete on total ready-mixed concrete	18.5	%	20.8 %	
N6	Total number of pumps	-		-	

	Country	TUR	KEY	
		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A1	Country	185	205	
A2	Members	67	69	
В	Total number of employees/workers		10-00	
B1	Country	11629	10720	
B2	Members Transport including transport (millions of 6)	7805	7191	
C C1	Turnover including transport – (millions of €) Country	943	646	
C2	Members	734	473.7	
D	Total ready-mixed concrete production (millions of m³)	7 0 7	413.1	
D1	Country	27	25.4	
D2	Members	21	18	
	Plants			
	Total number of plants - Country	368	401	
E11	% of static mixing plants	75 %	75 %	
E12	% of dry batching plants	25 %	25 %	
	Total number of plants - Members	247	253	
E21	% of static mixing plants	75 %	75.5 %	
E22	% of dry batching plants	25 %	24.5 %	
	Data F to I refer to total concrete production in Turkey			
	Concrete			
	Total production including site-mixed and precast (millions of m³)	27	27.55	
F2	% of ready-mixed concrete	55 %	92.2 %	
F3	% of site-mixed concrete	10 %	3.6 %	
F4	% of precast concrete	35 %	4.2 %	
	Cement (c::Illians of taxa)	0.4	0.5	
G1 G2	Total cement consumption (millions of tons)	31	25 32 %	
G3	% to ready-mixed concrete % to site-mixed concrete	31 % 16 %	1.6 %	
G4	% to precast concrete	3 %	1.6 %	
G5	% to other uses (mortar, repair, restoration, etc)	50 %		including hand made concrete
	Average Dosage in ready-mixed concrete (kg/m³)	290	280	morading name made concrete
	Addition		200	
	Most commonly used addition		FA - Fly Ash	
	Total consumption of addition I (millions of tons)	_	3	
	Average dosage in ready-mixed concrete (kg/m³)	-	50	
	, , , ,	1	·	
	On total ready-mixed concrete production:			
ı	Type/dimension of specimen for strength tests	-	Cu 15x15x15	
J	% per strength class			
	strength (N/mm ²)			
J1	<=15	11.5 %	7 %	
J2	>15 <=25	84.8 %	87.2 %	ļ
J3	>25 <= 35	3.2 %	5 %	
J4	>35 Drafe red method for measurement of consistence	0.5 %		
	Preferred method for measurement of consistence	Slump	Slump (S)	
L1	% per consistence class S1	1 %	1 %	E
L1 L2	S1 S2 - S3	34 %	34 %	
L3	S4 - S5+	65 %	65 %	<u>-</u> [F
	Delivery method	00 70	00 /0	
M1	% Company vehicles	68 %	68 %	
M2	% Outside contractors	31 %	31 %	
M3	% Customer collection	1 %	1 %	
	Truck, Mixer, Pumps		- 1/0	
	Total number of truck mixers / delivery vehicles	2778	2856	
N2	% under 6 m ³	0 %	0 %	E
N3	% 6-8 m ³	90 %	88 %	E
N4	% over 8 m ³	10 %	12 %	E
	% pumped concrete on total ready-mixed concrete	80 %	75.5 %	
N6	Total number of pumps	688	690	

Country	UNITED KINGDOM
Country	

		Y 2000		Y 2001		Comments (*)
Α	Total number of ready-mixed concrete producers			. 2301		()
A1	Country	200		200		E
A2	Members	24		24		E
В	Total number of employees/workers					
B1	Country	10500		10500		E
B2	Members	10000		10000		E
С	Turnover including transport – (millions of €)					
C1	Country	1844		1844		E
C2	Members	1802		1802		E
D ₁	Total ready-mixed concrete production (millions of m³)	22.04		22.04		
D1 D2	Country Members	23.04 22.52		23.04 22.52		E E
	Plants	22.32		22.52		
	Total number of plants - Country	1250		1250		E
E11	% of static mixing plants	20	%	20	%	E
E12	% of dry batching plants	80		80		
E2	Total number of plants - Members	1040	,,	1040	,,,	E
E21	% of static mixing plants	25	%	25	%	E
E22	% of dry batching plants	75		75	%	E
	Data F to I refer to total concrete production in United Kingdom					
F	Concrete					
F1	Total production including site-mixed and precast (millions of m³)	33.87		33.87		E
F2	% of ready-mixed concrete	66	%	66	%	E
F3	% of site-mixed concrete		%		%	
F4	% of precast concrete	32	%	32	%	E
	Cement Table 1 and			40.5		_
	Total cement consumption (millions of tons)	12	0/	12.5	0/	E
G2	% to ready-mixed concrete	60	% %	60		E
G3 G4	% to site-mixed concrete % to precast concrete	29		29	% %	<u> </u>
G5	% to other uses (mortar, repair, restoration, etc)	10		10	/0 %	F
	Average Dosage in ready-mixed concrete (kg/m³)	280	70	280	/0	E
	Addition	200		200		_
	Most commonly used addition					
	Total consumption of addition I (millions of tons)	0.5		0.5		E
	Average dosage in ready-mixed concrete (kg/m³)	90		90		E
	On total ready-mixed concrete production:					
I	Type/dimension of specimen for strength tests					
J	% per strength class					
14	strength (N/mm²)		0/	_	0/	_
J1 J2	<=15 >15 <=25	21	% %	9 21	% 0/	<u> </u>
J2 J3	>15 <=25	46		21 46	0/2	<u> </u>
J4	>35	24	/0 0/ _c	24	/0 %	F
	Preferred method for measurement of consistence	Slump	/0	Slump	/0	_
	% per consistence class	Ciamp		Gianip		
 L1	S1	3	%	3	%	E
L2	S2 - S3	96	%	96	%	E
L3	S4 - S5+	1	%	1	%	E
M	Delivery method					
M1	% Company vehicles	14	%	14	%	E
M2	% Outside contractors	82	%	82	%	E
M3	% Customer collection	4	%	4	%	E
N	Truck, Mixer, Pumps					
N1	Total number of truck mixers / delivery vehicles	6000		6000	0/	E
N2	% under 6 m ³		%	5	%	E
N3	% 6-8 m ³	95		95	%	E
N4	% over 8 m³ % pumped congrete on total ready mixed congrete		% %	0	% %	<u> </u>
	% pumped concrete on total ready-mixed concrete Total number of pumps	5	70	5	70	드
	. Stat. Harrison of partipo			-		

Cou	untry	CUBA

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			· ·
A 1	Country	24	24	
A2	Members	1	1	
В	Total number of employees/workers			
B1	Country	1180	1100	E
B2	Members	480	345	
С	Turnover including transport – (millions of €)			
C1	Country			
C2	Members	20	0.88	
D	Total ready-mixed concrete production (millions of m³)	2.242	2.2	
D1	Country	0.343	0.3	E
D2	Members	0.157	0.131	
E	Plants Total number of plants Country	42	40	
E1	Total number of plants - Country	43 30 %	42	0/
E11 E12	% of static mixing plants	70 %	30 °	% 0/
E12	% of dry batching plants Total number of plants - Members	5	6	70
E21	% of static mixing plants	0 %	0 '	0/_
E22	% of dry batching plants	100 %	100	
	70 of dry patering plants	100 70	100	/0
	Data F to I refer to total concrete production in Cuba			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m ³)	0.645	0.73	
F2	% of ready-mixed concrete	53 %	60	%
F3	% of site-mixed concrete	26 %	20	
F4	% of precast concrete	21 %	20	%
G	Cement	=: ,,		
G1	Total cement consumption (millions of tons)	0.187	0.22	
G2	% to ready-mixed concrete	35 %	40	%
G3	% to site-mixed concrete	20 %	15	%
G4	% to precast concrete	25 %	25	
G5	% to other uses (mortar, repair, restoration, etc)	20 %	20	%
G6	Average Dosage in ready-mixed concrete (kg/m³)	300	300	
Н	Addition	·		
	Most commonly used addition	-	Other	
	Total consumption of addition I (millions of tons)	0	-	
H3	Average dosage in ready-mixed concrete (kg/m³)	0	-	
	On total ready-mixed concrete production:	2 1 1 2 2 2	2 1 1 2 2 2	
<u> </u>	Type/dimension of specimen for strength tests	Cyl 15x30	Cyl 15x30	
J	% per strength class			
14	strength (N/mm²)	0 0/	0	0/
J1	<=15 >15	3 % 61 %	2	
J2 J3	>15 <=25 >25 <= 35	36 %	58 °	0/.
J3 J4	>35 <= 35	0 %	2	7/0 0/_
K	Preferred method for measurement of consistence	Slump	Slump (S)	/0
L	% per consistence class	Siulip	Giuilip (3)	
L1	S1	0 %	0 (%
L2	S2 - S3	26 %	25	%
L3	S4 - S5+	74 %	75	
M	Delivery method	1 - 1 /0	10	, -
M1	% Company vehicles	85 %	70 (%
M2	% Outside contractors	15 %	30	%
M3	% Customer collection	0 %	0	%
N	Truck, Mixer, Pumps	- 1		
N1	Total number of truck mixers / delivery vehicles	200	160	
N2	% under 6 m ³	20 %	12	%
N3	% 6-8 m ³	37 %	48	%
N4	% over 8 m ³	43 %	40	%
N5	% pumped concrete on total ready-mixed concrete	10 %	15	
N6	Total number of pumps	7	4	
_				

Country	ISRAEL

A Total number of ready-mixed concrete producers A1 Country A2 Members B1 Country B2 Members B3 S39 C2 Members B3 S39 C2 Members B2 C2 Members B3 S39 C2 Members B3 S39 C2 Members B1 Country B2 S39 B2 S29 B2 Members B3 S39 B3 S3 S39 B3 S39 B3 S3 S39 B3			Y 2000	Y 2001	Comments (*)
According to Acc		Total number of ready-mixed concrete producers			
B Country	A1	Country			
B1 Country	A2	Members	18	17	
Members	В	Total number of employees/workers			
Country 385 329 325 325 326	B1	Country	1300	1100	
C1 Country 395 328 228 229 228 329 228 329 228 329 329 329 329 329 329 329 329 329 329	B2	Members	1000	800	
C1 Country 395 328 228 229 228 329 228 329 228 329 329 329 329 329 329 329 329 329 329	С	Turnover including transport – (millions of €)			
D Total ready-mixed concrete production (millions of m²) D1 Country D2 Members E Plants E1 Total number of plants - Country E11 Set of static mixing plants E12 Total number of plants - Country E12 Total number of plants - Members E13 Set of static mixing plants E14 Total production including plants E15 Total production including site-mixed and precast (millions of m²) E16 Total production including site-mixed and precast (millions of m²) E17 Total production including site-mixed and precast (millions of m²) E18 Set			395	329	
D1 Country S.7 7.9	C2	Members	325	262	
D1 Country S.7 7.9	D	Total ready-mixed concrete production (millions of m ³)			
Description	D1		8.7	7.9	
E1 Total number of plants - Country 221 228	D2	Members	6.9	6.3	
E11	E	Plants			
E11	E1	Total number of plants - Country	221	228	
E12			3.2 %	3.7 %	
E2 Total number of plants - Members 189 182					
Section	E2				
Data F to I refer to total concrete production in Israel					
Data F to refer to total concrete production in Israel					
F Concrete		· · · · · · · · · · · · · · · · · · ·	,,,,		
F Concrete		Data F to I refer to total concrete production in Israel			
File Total production including site-mixed and precast (millions of mi') 10.2	F				
F2			10.2	9.7	
F3				86 %	
F4	F3				
Gement G Total cement consumption (millions of tons) S.2 3.9		% of precast concrete	12 %		
Section Sec	G				
Section Sec	G1	Total cement consumption (millions of tons)	5.2	3.9	
Signature Sign	G2	% to ready-mixed concrete	52 %		
Section Sect	G3		1 %	1 %	
Addition	G4	% to precast concrete			
H Addition	G5	% to other uses (mortar, repair, restoration, etc)	38 %	32 %	
H1 Most commonly used addition -	G6	Average Dosage in ready-mixed concrete (kg/m³)	300	280	
H2 Total consumption of addition (millions of tons) 0.2 0.45 180 180 180	Н	Addition			
H3 Average dosage in ready-mixed concrete (kg/m³) 180 180 180			-		
On total ready-mixed concrete production: Type/dimension of specimen for strength tests	H2	Total consumption of addition I (millions of tons)	0.2	0.45	
Type/dimension of specimen for strength tests	H3	Average dosage in ready-mixed concrete (kg/m³)	180	180	
Type/dimension of specimen for strength tests					
J % per strength (N/mm²)					
Strength (N/mm²) Strength (N	I		Cube 10x10x10	Cube 10x10x10	
J1 <=15 5 % 3 % J2 >15 <=25 20 % 15 % J3 >25 <=35 60 % 57 % J4 >35 15 % 25 % K Preferred method for measurement of consistence Slump P	J				
J2 >15 <=25 20 % 15 % J3 >25 <=35 60 % 57 % J4 >35 15 % 25 % K Preferred method for measurement of consistence Slump					
J3 >25 <= 35 60 % 57 % J4 >35 15 % 25 % K Preferred method for measurement of consistence Slump ————————————————————————————————————					
J3 >25 <= 35 60 % 57 % J4 >35 15 % 25 % K Preferred method for measurement of consistence Slump ————————————————————————————————————			20 %	15 %	
K Preferred method for measurement of consistence Slump Slump </th <td></td> <td></td> <td></td> <td></td> <td></td>					
L % per consistence class Unit of the per consistence class Image: class of the per consistence class of the per				25 %	
L1 S1 1 % 4 % L2 S2 - S3 4 % 4 % L3 S4 - S5+ 95 % 95 % M Delivery method			Slump		
L2 S2 - S3 4 % 4 % L3 S4 - S5+ 95 % 95 % M Delivery method					
L3 S4 - S5+ 95 % 95 % M Delivery method			1 %	1 %	
M Delivery method 55 % 25 % M1 % Company vehicles 25 % 25 % M2 % Outside contractors 75 % 75 % M3 % Customer collection 0 % 0 % N Truck, Mixer, Pumps 1550 - N1 Total number of truck mixers / delivery vehicles 1550 - N2 % under 6 m³ 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %					
M1 % Company vehicles 25 % 25 % M2 % Outside contractors 75 % 75 % M3 % Customer collection 0 % 0 % N Truck, Mixer, Pumps Total number of truck mixers / delivery vehicles - - N2 % under 6 m³ 0 % 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %			95 %	95 %	
M2 % Outside contractors 75 % 75 % M3 % Customer collection 0 % 0 % N Truck, Mixer, Pumps 50 % - N1 Total number of truck mixers / delivery vehicles 1550 % - N2 % under 6 m³ 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %				1	
M3 % Customer collection 0 % 0 % N Truck, Mixer, Pumps <				25 %	
N Truck, Mixer, Pumps N1 Total number of truck mixers / delivery vehicles 1550 - N2 % under 6 m³ 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %				75 %	
N1 Total number of truck mixers / delivery vehicles 1550 - N2 % under 6 m³ 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %			0 %	0 %	
N2 % under 6 m³ 0 % 0 % N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %					
N3 % 6-8 m³ 63 % 55 % N4 % over 8 m³ 37 % 45 % N5 % pumped concrete on total ready-mixed concrete 50 % 55 %				-	
N4% over 8 m³37 %45 %N5% pumped concrete on total ready-mixed concrete50 %55 %					
N5 % pumped concrete on total ready-mixed concrete 50 % 55 %				55 %	
				45 %	
N6 Lotal number of pumps			50 %	55 %	
	N6	i otal number of pumps		-	

Country		
Country ROSSIA	Country	RUSSIA

L2 S2 - S3 90 % 90 % L3 S4 - S5+ 5 % 5 % M Delivery method <t< th=""><th></th><th></th><th>Y 2000</th><th>Y 2001</th><th>Comments (*)</th></t<>			Y 2000	Y 2001	Comments (*)
AZ Members	Α	Total number of ready-mixed concrete producers			
State Stat	A 1	Country	550	550	
B1 Country S0000 S00000 S00000 S00000 S00000 S00000 S00000 S000000 S000000 S000000 S000000 S00000000	A2		-	-	
Nembers	В	Total number of employees/workers			
Country	B1	Country	50000	50000	
Country	B2		-	-	
Country					
Distance			2400	2400	
D1 Country 38 35	C2		-	-	
Members					
Figure F			35	35	
E1 Total number of plants - Country 1200 1200			-	-	
E11					
E12					0.4
E2 Total number of plants - Members 					
Section Sect			10 %	10	%
Part			-	-	
Data F to I refer to total concrete production in Russia					
F Concrete 50 50 50 F2 % of ready-mixed concrete 25 % 25 % F3 % of site-mixed concrete 40 % 40 % F4 % of precast concrete 35 % 35 % G Cement 35 % 35 % G1 Total cement consumption (millions of tons) 32 32 G2 % to ready-mixed concrete 20 % 20 % G3 % to site-mixed concrete 35 % 35 % G4 % to precast concrete 25 % 25 % G5 % to other uses (mortar, repair, restoration, etc) 15 % 15 % G6 Average Dosage in ready-mixed concrete (kg/m²) 360 360 H Addition - - - H2 Total consumption of addition 1 (millions of tons) 3.5 3.5 H3 Average dosage in ready-mixed concrete (kg/m²) 70 70 70 D On total ready-mixed concrete production: - - - -	E22	% of dry batching plants	- %	-	%
F Concrete 50 50 50 F2 % of ready-mixed concrete 25 % 25 % F3 % of site-mixed concrete 40 % 40 % F4 % of precast concrete 35 % 35 % G Cement 35 % 35 % G1 Total cement consumption (millions of tons) 32 32 G2 % to ready-mixed concrete 20 % 20 % G3 % to site-mixed concrete 35 % 35 % G4 % to precast concrete 25 % 25 % G5 % to other uses (mortar, repair, restoration, etc) 15 % 15 % G6 Average Dosage in ready-mixed concrete (kg/m²) 360 360 H Addition - - - H2 Total consumption of addition 1 (millions of tons) 3.5 3.5 H3 Average dosage in ready-mixed concrete (kg/m²) 70 70 70 D On total ready-mixed concrete production: - - - -		Data E to I militar to total community			
Total production including site-mixed and precast (millions of mi) 50 50 50 57 58 58 58 58 58 58 58	E				
F2			50	F0	
F3					0/
F4					
Common					
Total cement consumption (millions of tons) 32 32 32 32 32 32 32 3			35 %	35	%
G2 % to ready-mixed concrete			20	20	
G3		% to ready mixed constate			0/
G4					
Section Sect					
Average Dosage in ready-mixed concrete (kg/m³) 360					
H Addition H1 Most commonly used addition H2 Total consumption of addition I (millions of tons) Average dosage in ready-mixed concrete (kg/m²) On total ready-mixed concrete production: I Type/dimension of specimen for strength tests J % per strength class strength (N/mm²) J1 <=15					70
H1 Most commonly used addition Total consumption of addition I (millions of tons) 3.5			300	300	
H2 Total consumption of addition (millions of tons) 3.5					
H3 Average dosage in ready-mixed concrete (kg/m³') On total ready-mixed concrete production: I Type/dimension of specimen for strength tests J % per strength (kl/mm²) J1 <=15			3.5	3.5	
On total ready-mixed concrete production: I Type/dimension of specimen for strength tests -					
Type/dimension of specimen for strength tests		Attorage accage in ready mixed concrete (tight)		70	
Type/dimension of specimen for strength tests		On total ready-mixed concrete production:			
J % per strength (N/mm²) strength (N/mm²) J1 <=15 10 % 10 % J2 >15 <=25 70 % 70 % J3 >25 <= 35 15 % 15 % J4 >35 Slump Slump L % per consistence class L1 S1 5 % 5 % L2 S2 - S3 90 %	$\overline{}$		-		
Strength (N/mm²)	J				
J1 <=15					
J2 >15 <=25	J1		10 %	10	%
J3 >25 <= 35 15 % 15 % J4 >35 5 % 5 % K Preferred method for measurement of consistence Slump Slump L % per consistence class State of the consistence class State of the consistence class L1 S1 5 % 5 % L2 S2 - S3 90 % 90 % L3 S4 - S5+ 5 % 5 % M Delivery method 5 % 5 % M1 % Company vehicles 5 % 5 % M2 % Outside contractors 80 % 80 % M3 % Customer collection 15 % 15 % M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps 2000 2000 2000 N1 Total number of truck mixers / delivery vehicles 2000 2000 2000 N2 % under 6 m³ 87 % 87 % 87 % N3 % 6-8 m³ 10 % 10 % N4 % over 8 m³ 3 % 3 % N5 % pumped concrete on tota	J2				
Samp			15 %	15	%
K Preferred method for measurement of consistence Slump Slump L % per consistence class			5 %	5	%
L % per consistence class Use the consistence class % Use the consistence class Use the consistence class % Use the consistence class Use the consistence class Use the consistence class % Use the consistence class Use the consistence class % Use the consistence class Use the consistence class % Use the consistence class Use the consistence class Use the consistence class % Use the consistence class Use the consistence class % Use the consistence class					
L1 S1 5 % 5 % L2 S2 - S3 90 % 90 % L3 S4 - S5+ 5 % 5 % M Delivery method 5 % 5 % M1 % Company vehicles 80 % 80 % M2 % Outside contractors 80 % 80 % M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps 7 <			FL		
L2 S2 - S3 90 % 90 % L3 S4 - S5+ 5 % 5 % M Delivery method <t< td=""><td>L1</td><td></td><td>5 %</td><td>5</td><td>%</td></t<>	L1		5 %	5	%
L3 S4 - S5+ 5 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 7 % <td></td> <td>S2 - S3</td> <td>90 %</td> <td>90</td> <td>%</td>		S2 - S3	90 %	90	%
M Delivery method S % 5 % M1 % Company vehicles 5 % 5 % M2 % Outside contractors 80 % 80 % M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps Total number of truck mixers / delivery vehicles 2000 2000 N2 % under 6 m³ 87 % 87 % N3 % 6-8 m³ 10 % 10 % N4 % over 8 m³ 3 % 3 % N5 % pumped concrete on total ready-mixed concrete 15 % 15 %		S4 - S5+	5 %	5	%
M1 % Company vehicles 5 % 5 % M2 % Outside contractors 80 % 80 % M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps Total number of truck mixers / delivery vehicles 2000 2000 2000 N2 % under 6 m³ 87 % 87 % N3 % 6-8 m³ 10 % 10 % N4 % over 8 m³ 3 % 3 % N5 % pumped concrete on total ready-mixed concrete 15 % 15 %	M				
M2 % Outside contractors 80 % 80 % M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps Total number of truck mixers / delivery vehicles 2000 2000 2000 N2 % under 6 m³ 87 % 87 % N3 % 6-8 m³ 10 % 10 % N4 % over 8 m³ 3 % 3 % N5 % pumped concrete on total ready-mixed concrete 15 % 15 %	M1	% Company vehicles	5 %	5	%
M3 % Customer collection 15 % 15 % N Truck, Mixer, Pumps 2000 <th< td=""><td></td><td></td><td>80 %</td><td>80</td><td>%</td></th<>			80 %	80	%
N Truck, Mixer, Pumps 2000	М3		15 %	15	%
N2 % under 6 m³ 87 % % 87 % % N3 % 6-8 m³ 10 % 10 % % N4 % over 8 m³ 3 % 3 % 3 % N5 % pumped concrete on total ready-mixed concrete 15 % % 15 %	N				
N2 % under 6 m³ 87 % 87 % N3 % 6-8 m³ 10 % 10 % N4 % over 8 m³ 3 % 3 % N5 % pumped concrete on total ready-mixed concrete 15 % 15 %	N1		2000	2000	
N4% over 8 m³3 %3 %N5% pumped concrete on total ready-mixed concrete15 %15 %	N2	% under 6 m ³	87 %	87	
N5 % pumped concrete on total ready-mixed concrete 15 % 15 %				10	%
	N4				
N6 Total number of pumps 200 200		% pumped concrete on total ready-mixed concrete			%
	N6	Total number of pumps	200	200	

Country United States of America

		Y 2000	Y 2001	Comments (*)
Α	Total number of ready-mixed concrete producers			
A 1	Country	-	2700	E
A2	Members	-	800	
В	Total number of employees/workers			
B1	Country	-	100000	E
B2	Members	-	60000	E
С	Turnover including transport – (millions of €)			
C1	Country	-	30000	E
C2	Members	-	20000	E
D	Total ready-mixed concrete production (millions of m³)			
D1	Country	-	315	
D2	Members	-	205	
E	Plants			
E1	Total number of plants - Country	-	5000	E
E11	% of static mixing plants	- %	20 %	E
E12	% of dry batching plants	- %	80 %	E
E2	Total number of plants - Members	-	3000	E
E21	% of static mixing plants	- %	20 %	E
E22	% of dry batching plants	- %	80 %	E
	· · · · · · · · · · · · · · · · · · ·	! * * * * * * * * * * * * * * * * * * *		
	Data F to I refer to total concrete production in USA			
F	Concrete			
F1	Total production including site-mixed and precast (millions of m ³)	-	420	
F2	% of ready-mixed concrete	- %	75 %	
F3	% of site-mixed concrete	- %	10 %	E
F4	% of precast concrete	- %	15 %	
G	Cement			
G1	Total cement consumption (millions of tons)	-	113	incl masonry
G2	% to ready-mixed concrete	- %	74 %	
G3	% to site-mixed concrete	- %	7 %	
G4	% to precast concrete	- %	13 %	
G5	% to other uses (mortar, repair, restoration, etc)	- %	6 %	
G6	Average Dosage in ready-mixed concrete (kg/m³)	-	300	
	Addition	·		
	Most commonly used addition	-	FA - Fly Ash	
	Total consumption of addition I (millions of tons)	-	28000	E
Н3	Average dosage in ready-mixed concrete (kg/m³)	-	65	E
	On total ready-mixed concrete production:			
1	Type/dimension of specimen for strength tests	-	Cyl 15x30	
J	% per strength class			
	strength (N/mm²)	Tax		_
J1	<=15	- %	10 %	E
J2	>15 <=25	- %	50 %	E
J3	>25 <= 35	- %	30 %	
J4	>35	- %		E
K	Preferred method for measurement of consistence	-	Slump (S)	
L	% per consistence class	lac	10/	
L1	S1	- %	- %	
L2	S2 - S3	- %	- %	
L3	S4 - S5+	- %	- %	
M	Delivery method	Inc	04.0/	Г
M1	% Company vehicles	- %	94 %	<u>Г</u>
M2	% Outside contractors	- %	5 %	<u> </u>
M3	% Customer collection	- %	1 %	E
N Na	Truck, Mixer, Pumps	1	70000	
N1	Total number of truck mixers / delivery vehicles % under 6 m ³	- - %	70000 5 %	
N2	% under 6 m % 6-8 m ³	- % - %		
N3 N4	% 6-8 m % over 8 m ³	- % - %	80 % 15 %	E
		- % - %	30 %	<u></u>
N5 N6	% pumped concrete on total ready-mixed concrete Total number of pumps	- %	30 %	드
140	rotal number of pumps	-	-	



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